



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D5566-1

Job Sheet 175791



Part No: D5566-1

Job Qty: 20 ea

Part Name: Clamp



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/10/18

Job Tracking No:

Due Date: 4/13/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG D5566-1 Rev.B IPP REV:A 17.10.17 NEW ISSUE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea		4/12/18	0.00	0.00	Start Up Waterjet		SC R/24/18
100	Waterjet	20 pcs		4/12/18	0.00	1.33	Waterjet1		SC R/24/18
110	QC	20 pcs		4/12/18	0.00	0.00	QC2 Waterjet-4		SC R/24/18
120	QC	20 pcs		4/12/18	0.00	0.00	QC8-6		38
130	Brake NC	20 pcs		4/13/18	0.01	1.04	Brake NC 1		DAS 38
140	QC	20 pcs		4/13/18	0.00	0.00	QC5		38
150	Packaging	20 pcs		4/13/18	0.00	0.00	Packaging3	5/545	38
160	QC21-SA	20 Ea		4/13/18	0.00	0.00	QC21		6 APR 12 2018

Part Op Descriptions: 100 - 1-Cut as per Dwg Dwg Rev: B Prog Rev: B 2-Deburr if necessary

DAS
21
9-80

APR 13 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S14GA	304SS sheet .080	1.0560 sf (.0528 ea)	90-Start up Operation	

2.7

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S14GA	1	33	0

Part Specifications

Specifications could not be found.

Plex 4/10/18 2:48 PM dart.lacelle.linda



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Container No: S059889



Part: D5566-1

Job No: 175791

Serial No/Batch: S059889

Revision: B

Inspector:

Date: 04/11/18

2018
4/11/18
175791
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